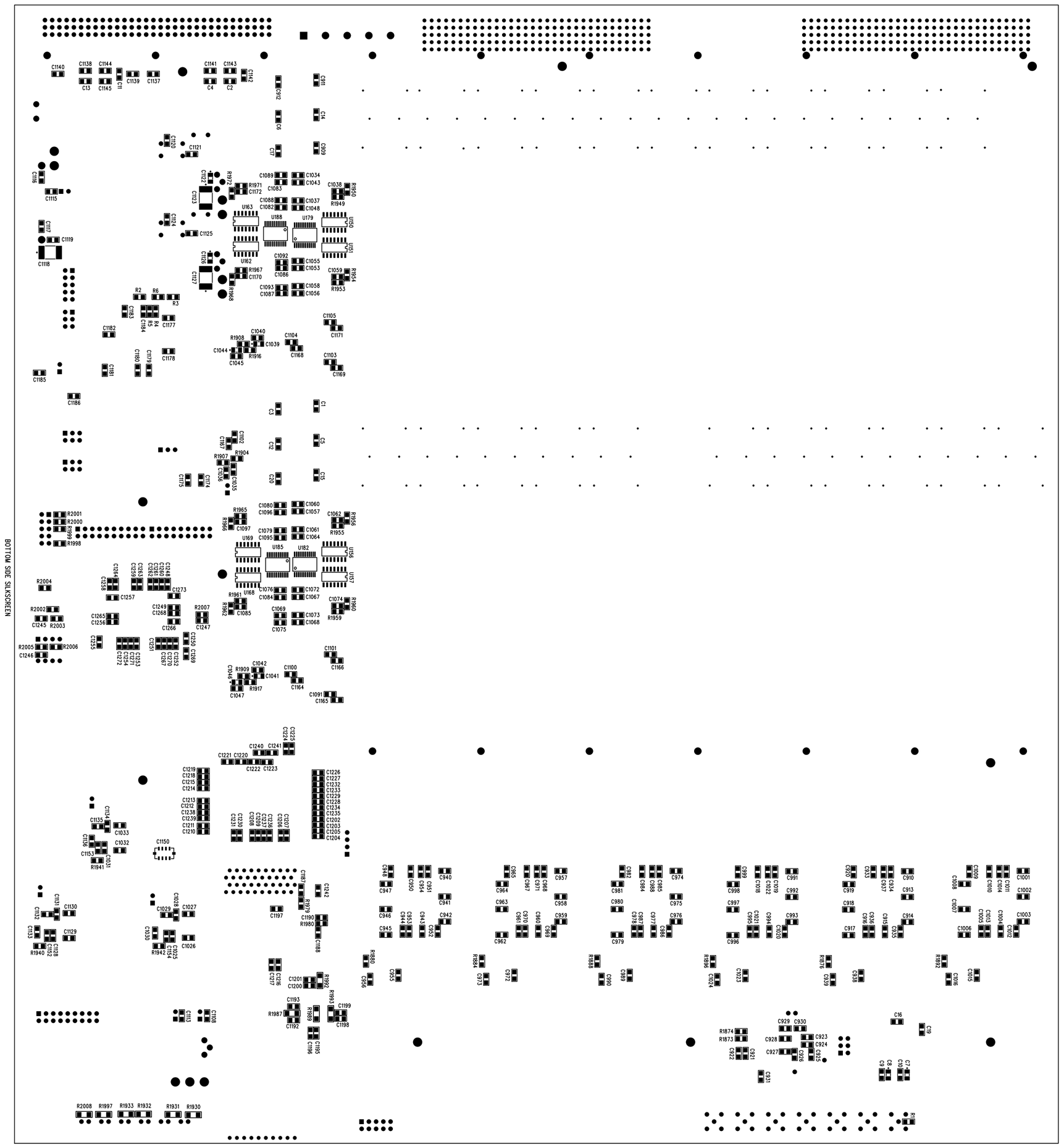BOTTOM SILKSCREEN