MVTX Mechanical Design

MIT

Ross Corliss April 10, 2019



L3 Components

- Mechanical Support Structures
- Installation
- Cooling System and Infrastructure

SPH

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L3 Collaborators (dependencies)

- Mechanical Support Structures (MIT, LANL)
- Installation (MIT, LANL, with RIKEN, BNL)
- RIKEN, BNL)

Cooling System and Infrastructure (MIT, LANL, with

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Mechanical Support Overview



- Carbon fiber cantilevers detector (~few kg)
- Adapt from ITS for sPHENIX envelope



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Inner Support Elements

Service Barrel

- cylinder past first flange
- intermediate patch panels
- ribs and flanges



- thin rings
- cylinders
- patch panels

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Cylindrical Structural Shell (CYSS) • outermost cone and cylinders



 layer supports • pass-throughs







Adapting from ITS

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- ITS stave layout modified for sPHENIX beampipe AI and Be
- ALICE Be beampipe radius 19.0mm compared to sPHENIX 20.76mm
- Layer 0 Rmin 22.38mm -> 24.58mm
- Maintains hermetic coverage with same staves per layer

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Adapting from ITS





- Beampipe slightly wider than ALICE - TPC envelope narrower/shorter than ALICE - INTT envelope longer than staves

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Adapting from ITS



Conical section and OD modified for compatibility with INTT Intermediate conical sections removed to simplify construction





- Large and small diameter CF halfcylinders connected by conical section
- Upstream flange mounts to Service Barrel
- Downstream plate to secure staves



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Endwheels

- Upstream CF halfcylinder mounts to Spider Wheel
- Downstream CF ring mounts to endplate
- Blocks with 1mm ruby spheres precisely position staves
- Outer layer staves mount to CYSS directly



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Spiderwheel Detail

- Aluminum frames support endwheels
- Replace nested conic segments in ITS design (easier to fabricate)
- Mount to conical section of CYSS
- Radial elements give room for cables and hoses to fan out between wheels

sPHE





Patch Panels



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- 3D-printed structure to transition signal FPC to Firefly cable
- Narrower than ITS to accommodate INTT
- Power FPCs and cooling lines pass through to Service Barrel



Service Barrel



- Aluminum stiffening ribs cover full phi (with insulating spacers)
- Gap in CF half-cylinders allows vertical beampipe supports to coexist with the SB

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Outer Support Structure

- 'X wing' provides rigid structure to install and support Service Barrel
- Mounts to HCal support
- Iteration with OSI, structural analysis ongoing

sPHE





 Current beampipe flange requires assembly/clamshell within the TPC bore



SPHEN

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 Symmetric extension of flange by 1m allows MVTX to clamshell outside of TPC bore before insertion



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SPHENIX



 Supports at new flange and at TPC wagonwheel control sag in the extended pipe



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Installation Scheme



Preliminary insertion scheme with modified beampipe developed with INTT

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Cabling



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Cooling



- reduced.
- >1 gal/hr through each stave, < 5W
- Lines grouped together by half-barrel
- Low flow dry air used for humidity control

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 ITS custom power and controls cable

• Firefly TwinAx data cable

Including air+water, total cross section ~7 sq. in.

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Analog Power, OD 1.55m,sheath .4 mm thick, 2X

Digital Power, OD 2.35 mm, sheath . 4 mm thick, 2X



OD 8.6mm, sheath 1.0mm thick A shield will be incorporated

Grounds, bias, slow controls OD 1.45 mm, sheath .4mm thick, 6X





Racks



SPHENIX



 Estimated cable run from MVTX to 2E1 (testing 10m cables)



Status and Highlights

- Mechanical Support Structures
 - INTT interferences resolved and confirmed with physical model

 - FEA structural analysis
 - Pursuing other CF production options with industry
- Installation
 - First-pass plan developed with INTT
 - Continuing to develop in parallel with mechanical supports
- Cooling System and Cabling
 - ITS cooling plant design in-hand, redesigning for MVTX cooling load
 - prototype developed at LANL

- Design updated with feedback from ALICE, LBNL, continuing to revise and detail

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Schedule Drivers

- Stave Assembly Tooling (3.02.3.02.03.01.02)
 Inner mechanical design must be final before procuring
 Must be available for stave assembly
- Stave Support Frame & MVTX Integration (3.02.3.02.04.03)
 Iterate with OSI/INTT engineers for compatibility
- Cooling System (3.02.3.02.04.01)
 Lead time for vacuum vessel/pumps
- Generally: Manpower



Cost Drivers

- Mechanical Detector Design (3.02.3.02.03.02.01)
 Engineer/Designer time \$168k
- Stave Support Frame & MVTX Integration (3.02.3.02.04.03)
 -Engineer/Designer time \$178k
 -Procurement \$96k
- Cooling System (3.02.3.02.04.01)
 Engineer/Technician time \$58k
 Procurement \$77k





Issues and Concerns

- Mechanical Support Structures -Cable routing still needs to be checked with full cable model
- Installation
 - -Availability of beam pipe extension needs to be confirmed - Details of beam pipe support need to be established
- Cooling System/Cabling
 - location
 - -Pump specs may vary depending on pipe lengths / cooling plant -Not clear if we can procure same ALICE cables



- Inner mechanical support structures have significantly matured
- Outer support structures have preliminary designs -- no major obstacles encountered
- Cooling plant derived from ITS design, MVTX version still in early stages
- Continuing to work with OSI on installation and integration issues

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