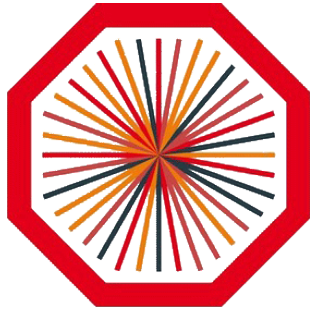


ALICE

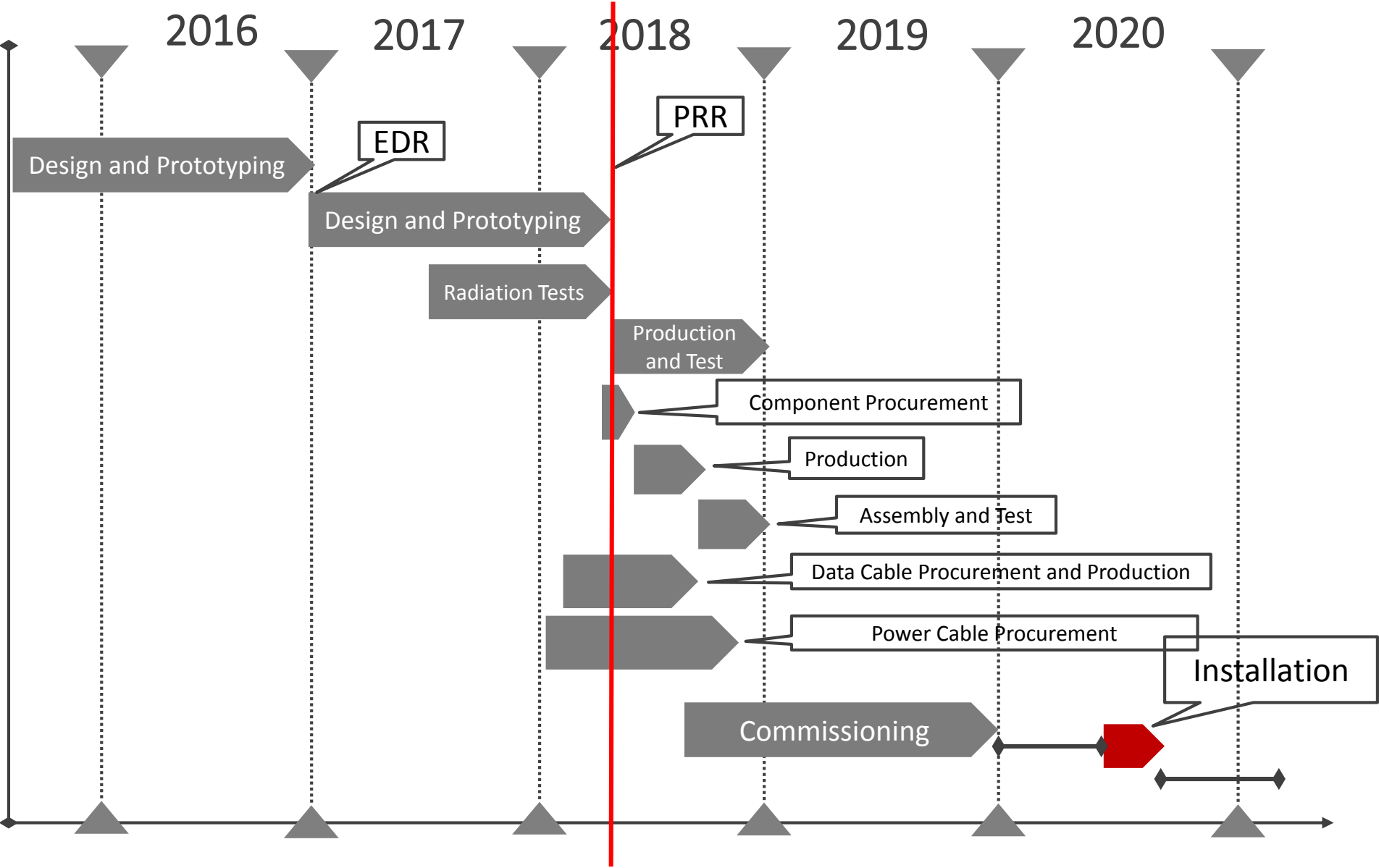


Planning

Planning – overview on Radiation Facilities Tests and Conditions

Facility	Type of Radiation	Energy	Flux [$\text{cm}^{-2} \text{s}^{-1}$]	Fluency / Max. Radiation Load	Device Tested	Test Objective
CHARM (CERN)	n, p, K, π (mixed field)	24 GeV/c on Cu target	1.4e11 per day (spill pulse length 300ms, 3 spill per min)	About 2×10^{11} (tbc) HEH/ cm^2 , 30 krad	Full System	Functional stability scrubbing
NPI Rez (Prague, CZ)(2 radiation campaigns)	p	30 MeV	O(1e7)	O(1×10^{12}) p/ cm^2 (tbc)	RU	Scrubbing
Chiplr (RAL, UK)	n	0 – 800 MeV	3.5e6	5×10^{11} n/ cm^2	RU+ IB Stave (not exposed to primary beam)	Functional stability scrubbing
NIF (UCL, Louvain-la-Neuve, BE)	n	0 – 50 MeV (20 MeV mean)	O(1e8)	1×10^{14} HEH/ cm^2	DC-DC	SEE
GIF++ (CERN)	γ	^{137}Cs (662keV)	N/A	14.8 krad	Power board	TID Hardness

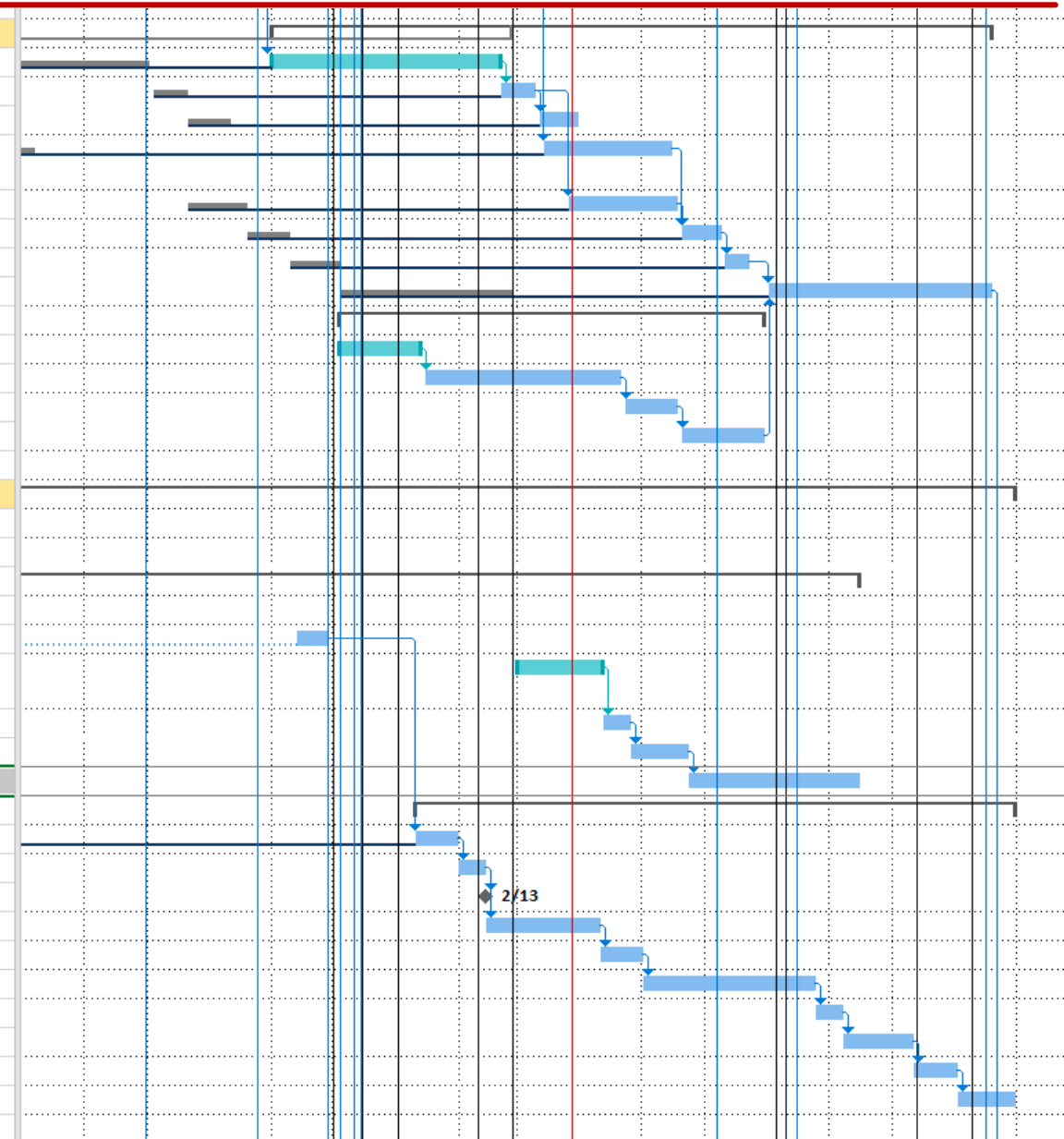
Planning – High level overview



Planning – Detailed Gantt chart

GANNT CHART

560	🔍	➤ RUv2 (Final)	253 days?	Wed 11/1/17	Fri 10/19/18	
561	🔍	Bug fix and design changes	80 days	Wed 11/1/17	Tue 2/20/18	555
562	🔍	Schematic review	13 days	Wed 2/21/18	Fri 3/9/18	561
563	🔍	Layout review	15 days	Mon 3/12/18	Fri 3/30/18	562
564	🔍	RUv2 Components procurements (FPGA, GBT, key components)	45 days	Wed 3/14/18	Tue 5/15/18	554
565	🔍	Tendering Board Production	40 days	Mon 3/26/18	Fri 5/18/18	562FS+10 days
566	🔍	Pre production	15 days	Mon 5/21/18	Fri 6/8/18	564,565
567	🔍	Power-up testing	10 days	Mon 6/11/18	Fri 6/22/18	566
568	🔍	Full production	80 days	Mon 7/2/18	Fri 10/19/18	567,573
569	🔍	➤ Ancillary Board for mass testing	150 days	Mon 12/4/17	Fri 6/29/18	
570	🔍	Design	30 days	Mon 12/4/17	Fri 1/12/18	
571	🔍	Design review	70 days	Mon 1/15/18	Fri 4/20/18	570
572	🔍	Production	20 days	Mon 4/23/18	Fri 5/18/18	571
573	🔍	Review, Test and Finalisation	30 days	Mon 5/21/18	Fri 6/29/18	572
574	🔍					
575	🔍	➤ System integration	455 days	Wed 2/1/17	Tue 10/30/18	
576	🔍	Cable PCB connector design	15 days	Wed 2/1/17	Tue 2/21/17	
577	🔍	General RPU system layout	15 days	Wed 3/1/17	Tue 3/21/17	
578	🔍	➤ Data Cable Procurement	401 days	Wed 2/1/17	Wed 8/15/18	
579	🔍	Cable safety exception	30 days	Wed 2/1/17	Tue 3/14/17	
580	🔍	Cable finalization	30 days	Wed 3/22/17	Tue 11/28/17	576,577,579
581	🔍	Production version prototype procurement	30 days	Thu 3/1/18	Wed 4/11/18	
582	🔍	Prototype verification (incl mechanics)	10 days	Thu 4/12/18	Wed 4/25/18	581
583	🔍	Procurement final production	20 days	Thu 4/26/18	Wed 5/23/18	582
584	🔍	Production	60 days	Thu 5/24/18	Wed 8/15/18	583
585	🔍	➤ Power Cable Procurement	210 days	Wed 1/10/18	Tue 10/30/18	
586	🔍	Cable tendering	15 days	Wed 1/10/18	Tue 1/30/18	580FS+30 days
587	🔍	Drawings	10 days	Wed 1/31/18	Tue 2/13/18	586
588	🔍	Material for Prototypes shipped	0 days	Tue 2/13/18	Tue 2/13/18	587
589	🔍	Prototype production	8 wks	Wed 2/14/18	Tue 4/10/18	587
590	🔍	Prototype Approval	3 wks	Wed 4/11/18	Tue 5/1/18	589
591	🔍	Production Batch 1	12 wks	Wed 5/2/18	Tue 7/24/18	590
592	🔍	Approval Batch 1	2 wks	Wed 7/25/18	Tue 8/7/18	591
593	🔍	Production Batch 2	24 days	Wed 8/8/18	Mon 9/10/18	592
594	🔍	Production Batch 3	16 days	Tue 9/11/18	Tue 10/2/18	593
595	🔍	Production Batch 4	20 days	Wed 10/3/18	Tue 10/30/18	594
596	🔍					



Planning – material/board procurement/production

Critical components procurement

Component	Due to	Status
ICs (FPGAs, memories)	Jun 2018	Ongoing
Fiberoptics	Sept 2018	Investigating
Crates	Sept 2019	Prototype ready

Boards production (and testing)

Commissioning	Due to	Readout Unit [cumulative]	Power Board [cumulative]	CRUs / FLP [cumulative]	Data cables [cumulative]
Layer 0	Sept 2018	12 [12]	6 [6]	2/1 [2/1]	12 [12]
Layer 1, 2	Feb 2018	16, 20 [48]	8, 10 [24]	4/2 [6/3]	16, 20 [48]
Layers 3, 4	Jun 2019	24, 30 [102]	12, 15 [51]	6/3 [12/6]	96, 120 [264]
Layers 5, 6	Sept 2019	42, 48 [192]	42, 48 [141]	12/6 [24/12]	168, 192 [624]
Total		192	141	24/12	624
Spares + R&D		28	16		26

Actual CRU number can be reduced
by a factor 3 for commissioning