

MVTX Overview

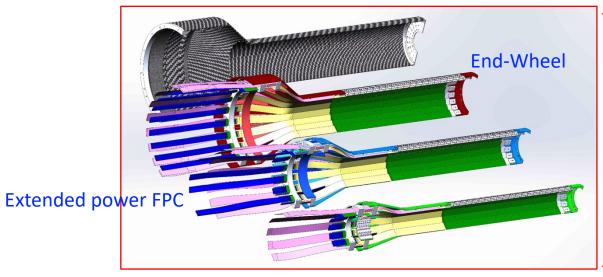
Ming Liu
Pre-QM sPHENIX Collaboration Meeting
November 1-2, 2019
Fudan Univ., China

Document: sPH-HF-2018-001 https://indico.bnl.gov/event/4072/ A Monolithic Active Pixel Sensor Detector for the sPHENIX Experiment

MVTX Detector

Service cone: signal, power, cooling and mechanical support

CYSS: Cylindrical Shell Structure





	R_min (mm)		
Layer 0	24.61		
Layer 1	31.98		
Layer 2	39.93		

3-layer sensor barrel

- 48 staves, 27.1cm long

- 432 chips



Scope of the MVTX Project – WBS 3.02

- Mechanical system (3.02.03, 3.02.04)
 - MVTX detector mechanical structures
 - Design & simulations
 - End Wheels
 - Cylindrical support structure
 - Service barrels
 - Mechanical system integration
 - Service barrel support & interface to sPHENIX
 - Installation tooling etc.
 - Adopt ALICE cooling parameters
 - Detector safety
 - Detector assembly
 - Stave QA & detector assembly @LBNL

- Electronics (3.02.02)
 - Readout Integration
 - RU QA & assembly @UT-A
 - Backend: ATLAS FELIX production
 - FELIX boards test @LANL/BNL
 - Frontend RU services: daughter cards, transition boards, cables etc.
 - Ancillary systems "adopt" ALICE ITS system
 - Power, slow control & monitoring etc.

A separate BNL R&D project, provides Staves & RUs

- no cost to MVTX project
- 84 ALICE/ITS-IB (modified) staves from CERN; 48+spares(2-inner layers+10%), in production
- 60 ALICE/ITS-RU from CERN 48+spares(12, 25%), all produced



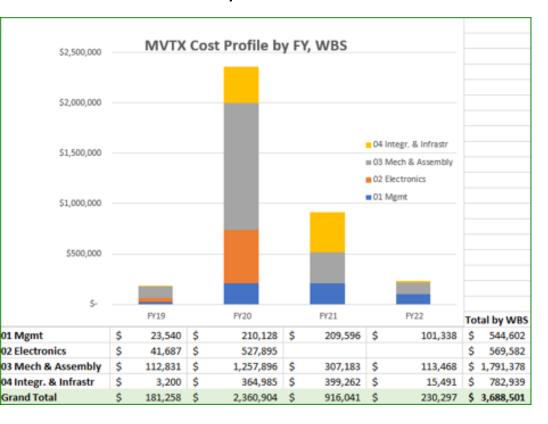
Project Status Update: 11/01/2019

- Confirmed long SamTec readout cables recently last key electrical integration hardware R&D
 - 11.4m long cables, > 10m desired length
- MVTX mechanical design: excellent progress
 - Obtained quotes from outside companies based on preliminary designs for CYSS and End-Wheels
 - MVTX/sPHENIX integration/insertion workfest , 11/14 @BNL, MVTX/INTT/TPC...
- Early R&D fund released from BNL
 - MVTX mechanical engineering design, MIT/LANL
 - Preparation for Stave and RU acceptance test, LBNL, UT-Austin
- July 2019 MVTX Cost & Schedule Review Response submitted
 - WBS, PMP, Risk Registry, P6 updated
 - Updated PMP and review response submitted to DOE
 - We are ready for full production
- Plan to start the MVTX production activities as soon as funds available
 - Preparation for Stave and RU acceptance test & QA in US, LBNL and UT-A
 - Carbon structure prototype production, site selection etc
- Stave and RU production
 - Stave production in progress at CERN
 - 60 MVTX RUs delivered to CERN
 - Power mezzanine and transition boards produced at UT-A



Funding Profile (FY19+20, 21,22)

From July MVTX Review:



MVTX funding profile: FY20 -22

sPHENIX MVTX Budget Profile									
	FY20	FY21	FY22	Total					
3.02.01 Management	\$233,668	\$209,596	\$101,338	\$544,602					
3.02.02 Electronics	\$569,582			\$569,582					
3.02.03 Mechanics and Assembly	\$1,370,727	\$307,183	\$113,468	\$1,791,378					
3.02.04 Integration and Infrastructure	\$368,185	\$399,262	\$15,491	\$782,938					
Performance Measure Baseline	\$2,542,162	\$916,041	\$230,297	\$3,688,500					
Contingency	\$762,649	\$274,812	\$69,089	\$1,106,550					
Total Project Cost	\$3,304,811	\$1,190,853	\$299,386	\$4,795,050					

Can we move some FY20 (\$3.3M) activities to FY21 (\$1.2M), with minimal impact to the project?



Schedules – Smooth Funding Profile?

Possible Plan-B for FY20?

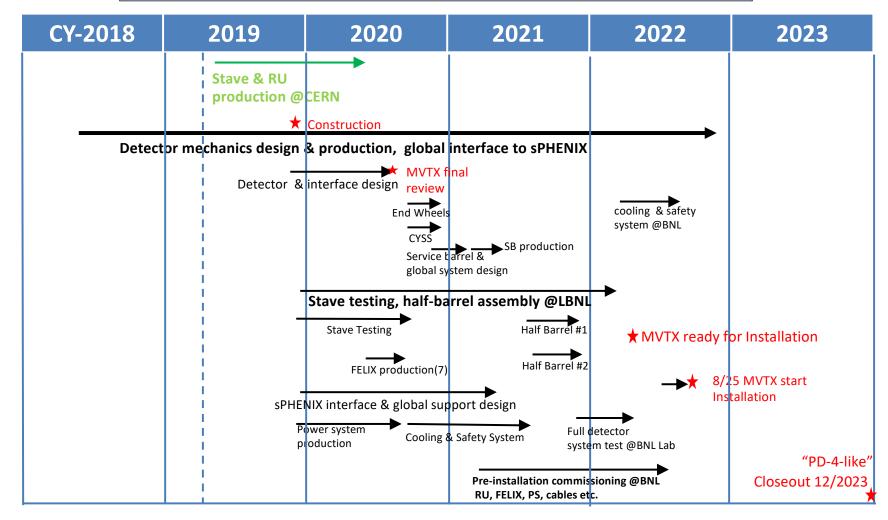
Candidates for possible delays, from FY20 to FY21:

- Carbon Structure production
- PU and CAEN PS
- Cooling system
- Delay stave test and detector assembly work at LBNL

Recent new quotes for carbon structures: CYSS & EndWheels

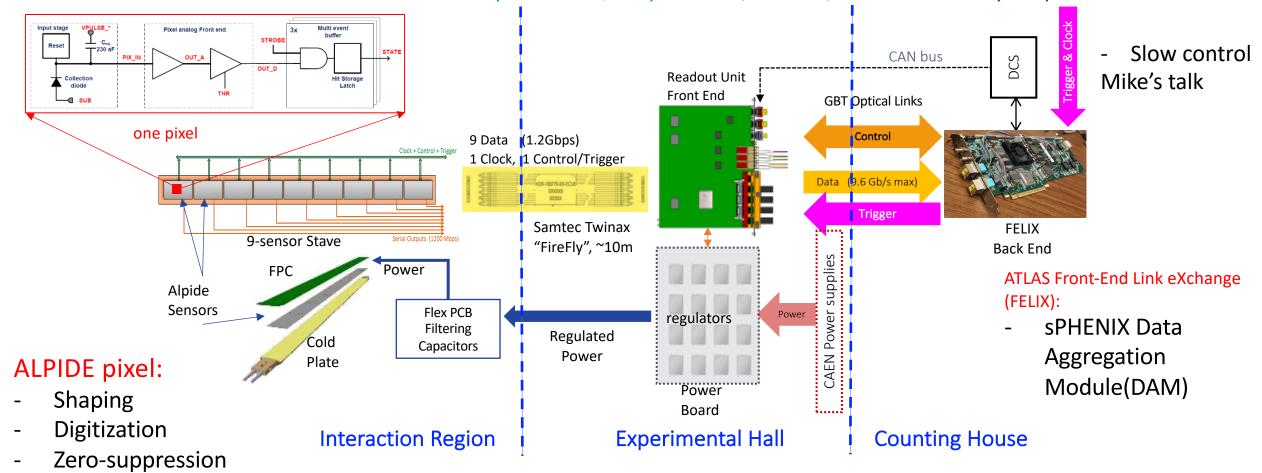
- Possible cost saving through commercial companies
- Carbon structure full production possible in FY20, w/ big saving

Fully aligned with sPHENIX via external milestones





MVTX Readout, Power and Controls Hardware Tested Hardware status: Staves in production; RU produced, SamTec, PU & FELIX ready for production



MVTX Detector Electronics consists of three parts

Sensor-Stave (9 ALPIDE chips)

Front End-Readout Unit

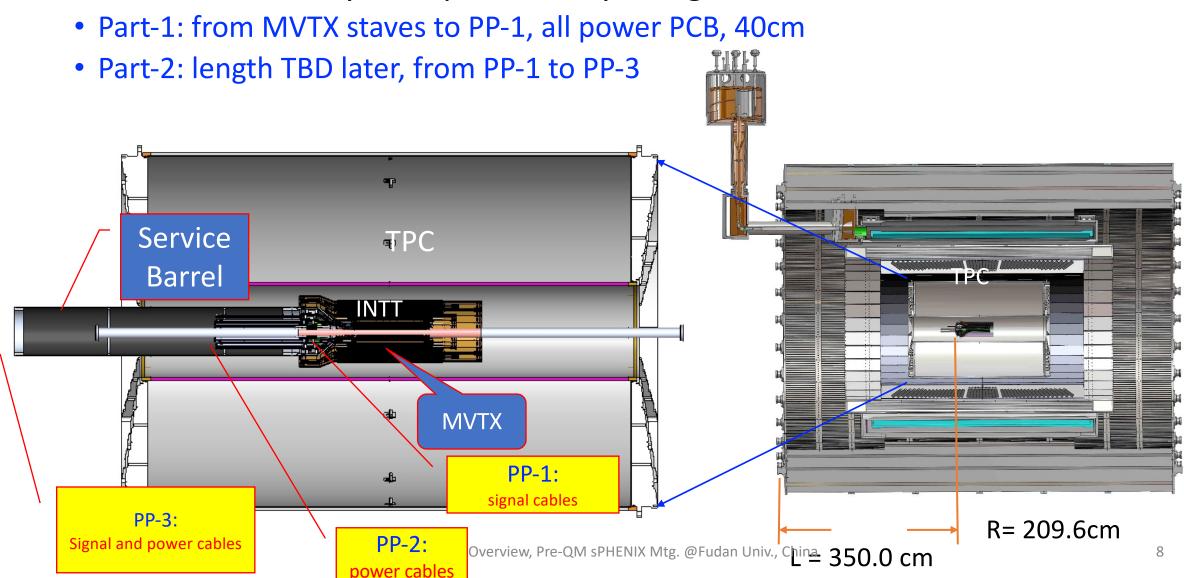
Back End-FELIX/DAM

3x buffer



MVTX Global Mechanical System Integration

• MVTX mechanical system preliminary design:



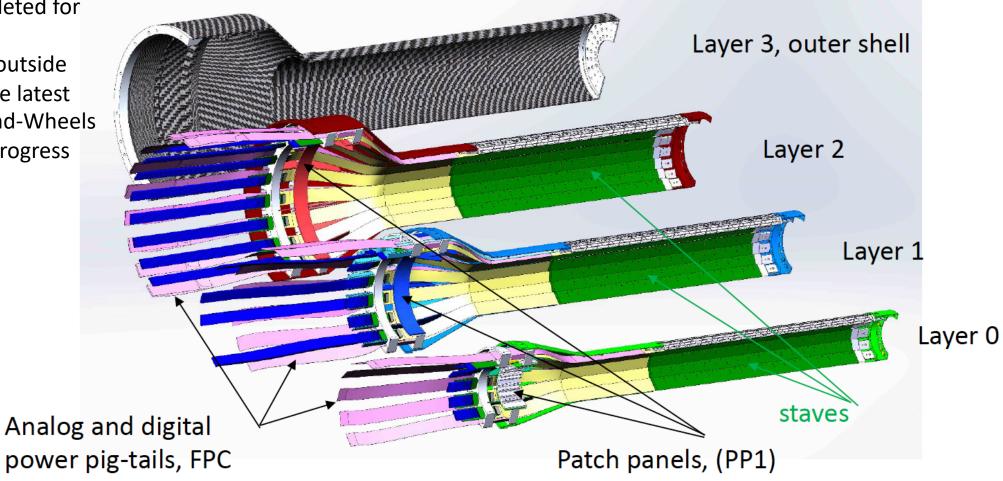


Detector Supporting Structures: Part-1

- Near final design completed for CYSS, End-Wheels
- Obtained quotes from outside companies based on the latest designs for CYSS and End-Wheels
- LBNL cost estimate in progress

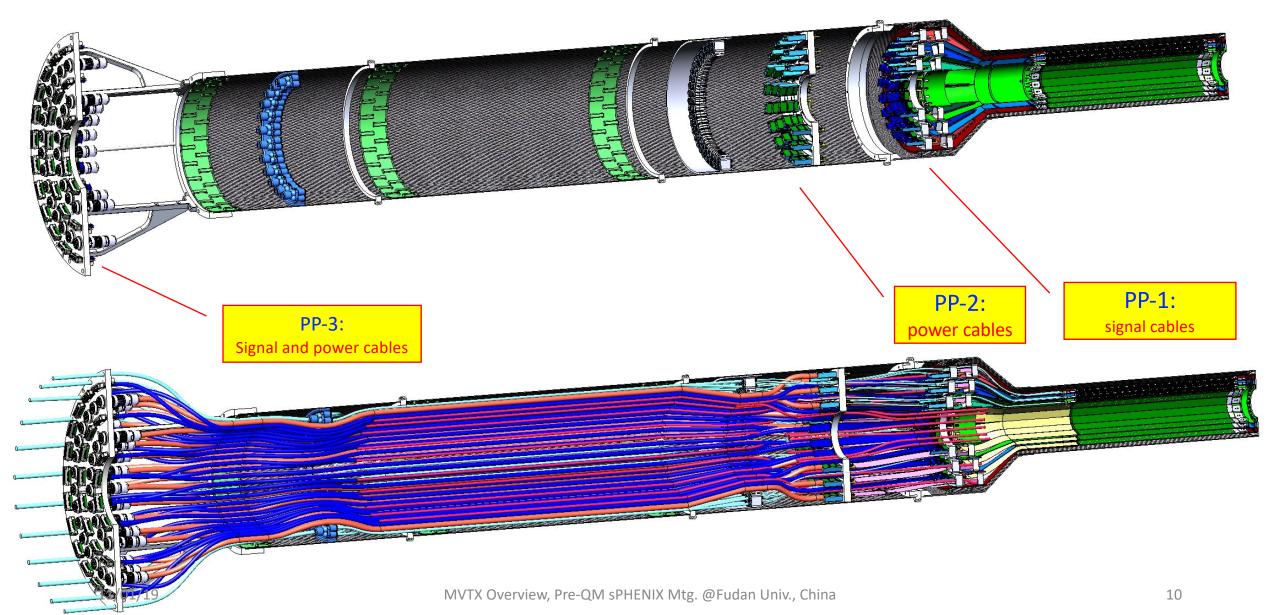
Next:

- Vendor selection
- Pre-production





MVTX Service Barrel – Part-2





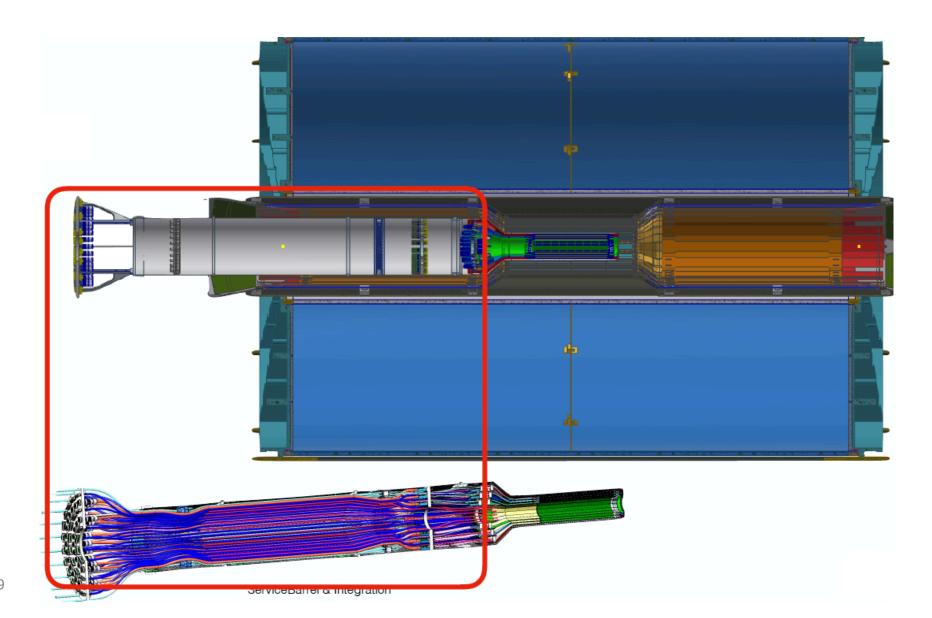
ITS/IB Commissioning Setup @CERN, 9/2019







MVTX Global Mechanical System Integration





MVTX Installation & Insertion System

(WBS 2.x)

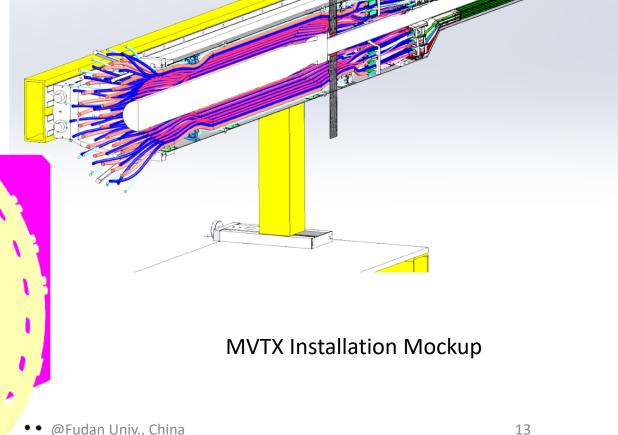
Active discussions on mechanical design and fabrications

• MIT, LANL, LBNL

• CYSS, End-Wheels, Service Barrel

One-day MVTX/sPHENIX insertion system workshop 11/14/2019@BNL, Russ/OSI, Camelia et al

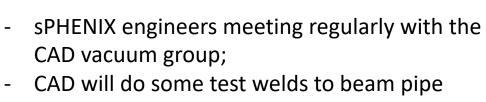
MVTX, INTT, TPC ...





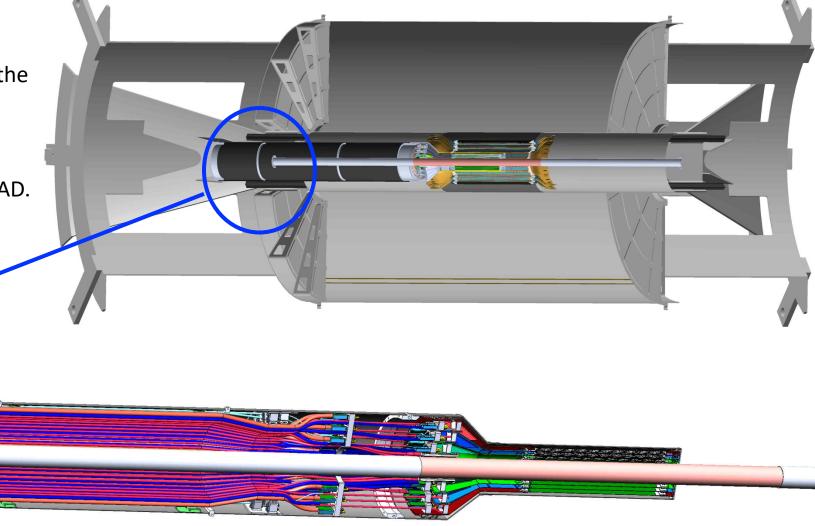
Beam Pipe Extension by CAD

(WBS 2.x)



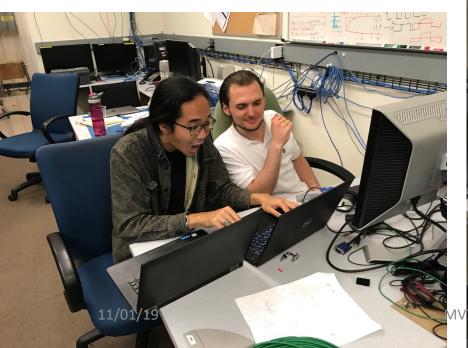
- Beam pipe modification in the MoU with CAD.

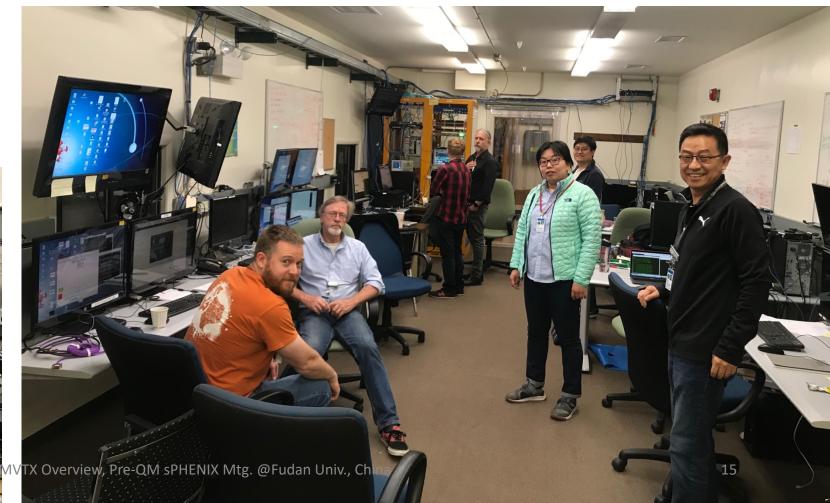
material of the same OD to confirm;





2019 Fermilab Test Beam Highlights





SPHENIX

Very Successful Test Beam @Fermilab SamTec: 11.4m

5/20-25, 6/17-22, 2019

• 4 staves

• 2 RUv1.1

• 1 PU

• 1 FELIX Server + RCDAQ

sPHENIX GTM

11.4m Custom SamTec Cable

Negative pressured cooling for staves

A full system with final sensor/readout* hardware:

- Multi-Stave + Multi-RU -> FELIX readout demonstrated
- sPHENIX GTM integrated
- Long readout SamTec cable certified
- Cooling system demonstrated

* RUv1.1 identical to the final RUv2 electrically 11/01/19



120GeV p-beam 10kHz (30kHz)

Beam intensity:

30k ~ 120k ppp

RU-1: 3 staves 5m SamTec Data & Control Timing & Trigger Beam Trigger **GTM FELIX** Online Monitoring **RCDAQ**

MVTX Overview, Pre-QM sPHENIX Mtg. @Fudan Univ., China

RU-2: 1 stave



2019 MVTX Test Setup







Stave housing sits on a motion table which can be moved in (x, y) plane perpendicular to the nominal beam direction. It can also be rotated (+40, -40) degrees (see photo on right).

Operation was done at counting house.

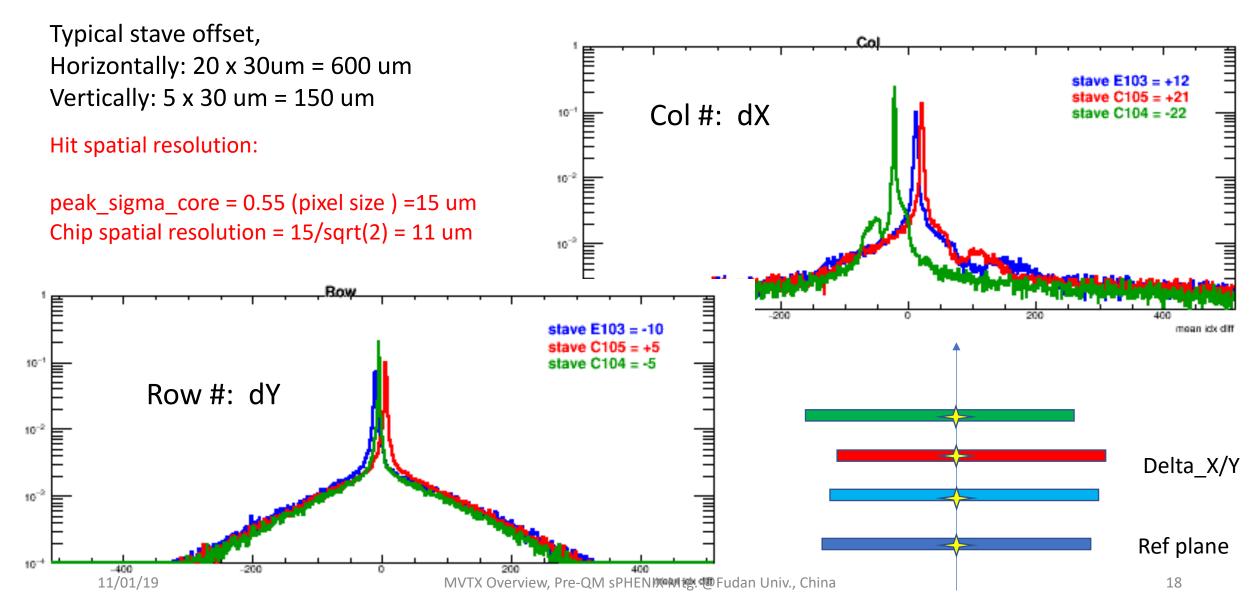








Online Analysis: Detector Misalignment & Hit Spatial Resolution



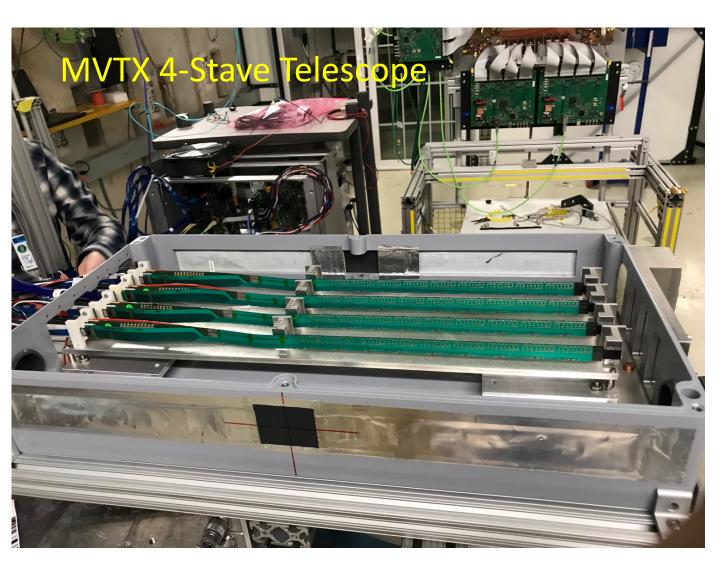


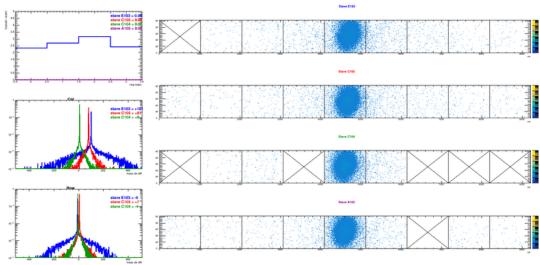
Offline analysis in progress: all TB data in RCF https://wiki.bnl.gov/sPHENIX/index.php/MAPS-based_Vertex_Detector_(MVTX)

Beam angle: 0

(eta ~0)

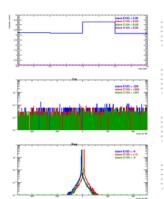
Run 907, Number of Events: 37055

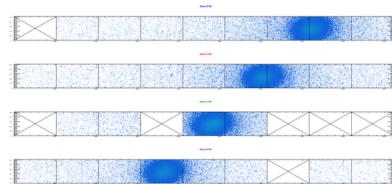




Run 893, Number of Events: 228470

Beam angle: 40 (eta ~1)



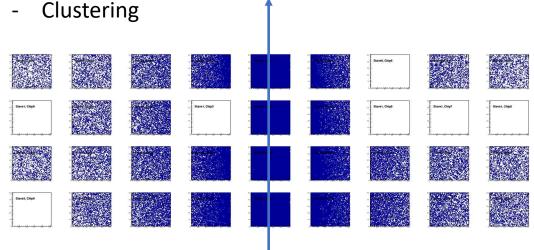


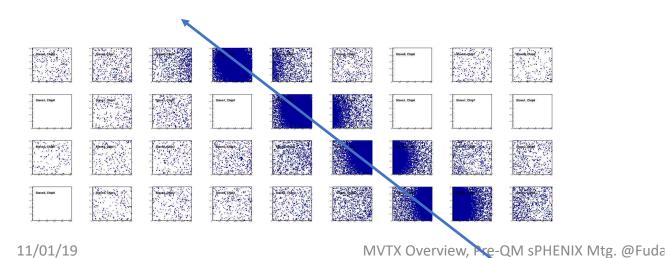


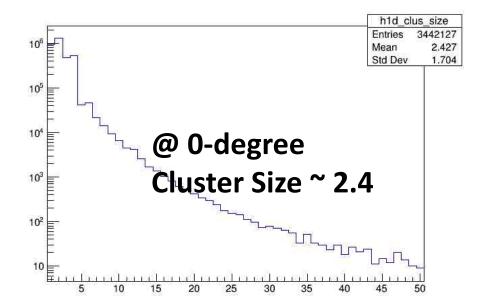
Offline Analysis: Cluster size vs Angle

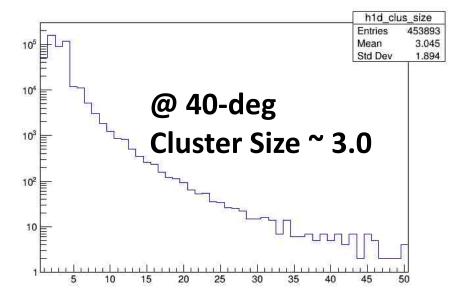
To calibrate MC simulations and tracking











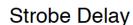


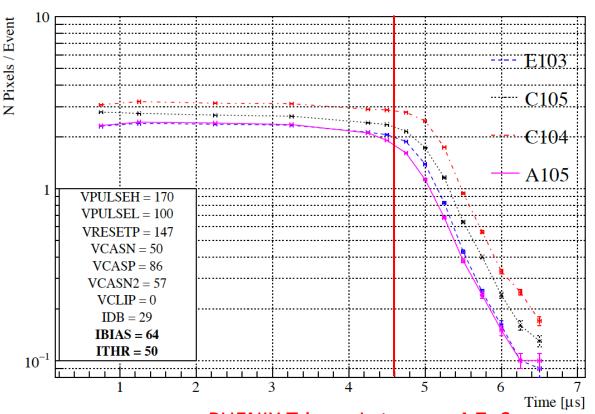
ALPIDE Sensor Operation Optimization

"ALICE Default Settings"

11/01/19

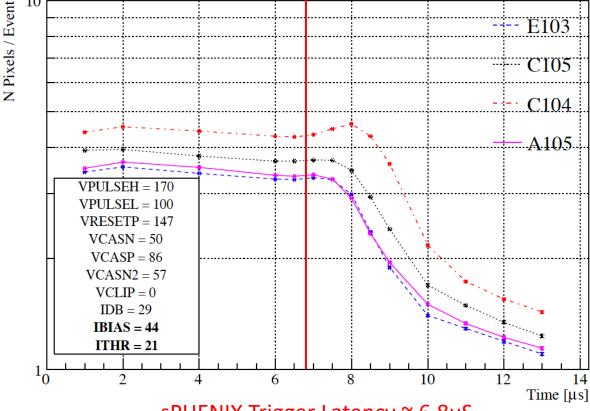
- "Pile up" integration time ~ 5uS





"Stretched Settings" for sPHENIX trigger study - Pile up integration time ~ 8uS

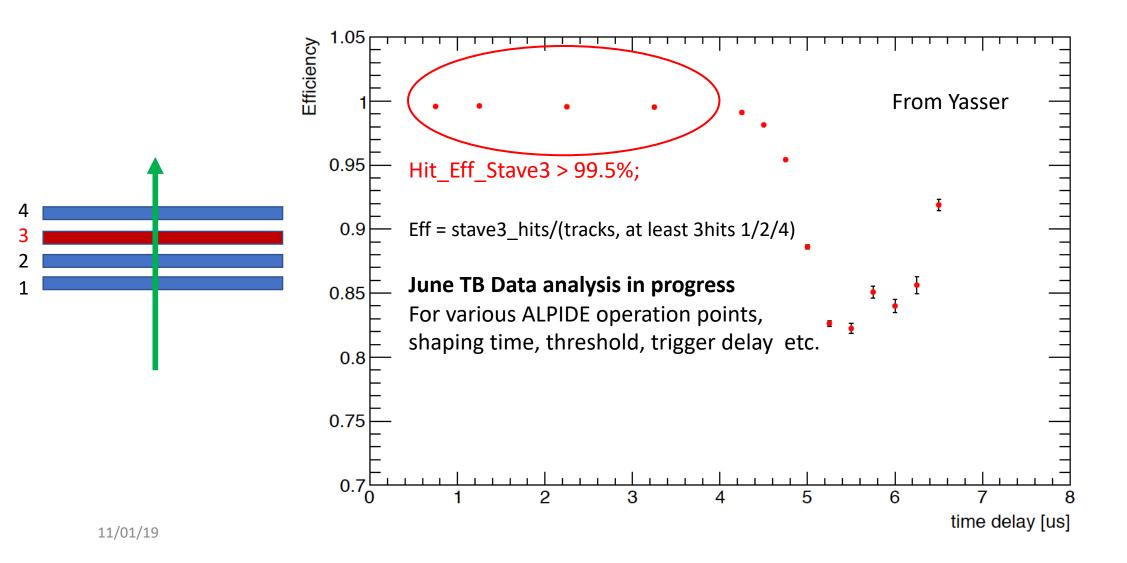
64 cells x 106nS = 6.8uS Strobe Delay



sPHENIX Trigger Latency ~ 4.7uS ... sPHENIX Trigger Latency ~ 6.8uS

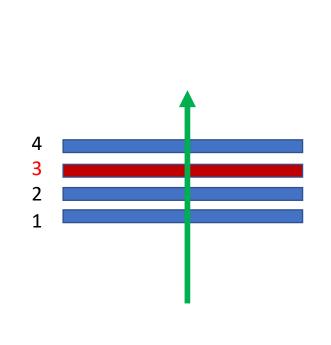


Preliminary Offline Analysis: A simple straight line fit Track hit efficiency vs Trigger Delay

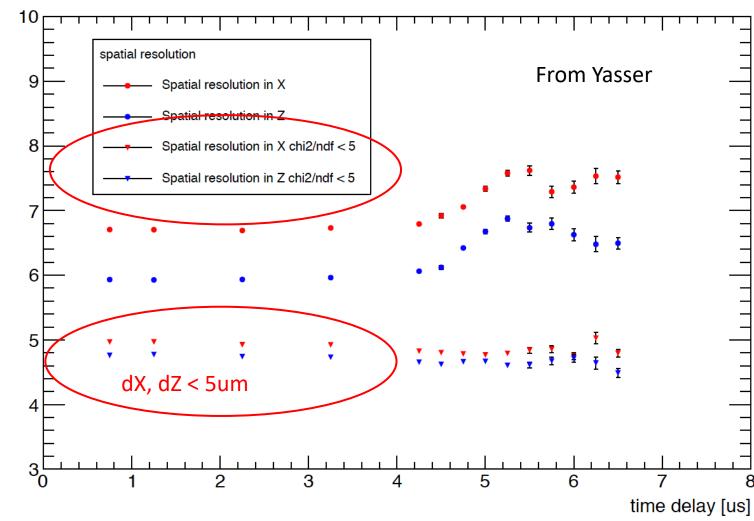




Offline Analysis: A simple straight line fit Stave-3 Track hit resolution vs Trigger Delay



spatial resolution [um]





Confirmed New MVTX Long SamTec Readout Cables

8.8m + 2.6m = 11.4m (10m desired for sPHENIX; ALICE 8m cables)





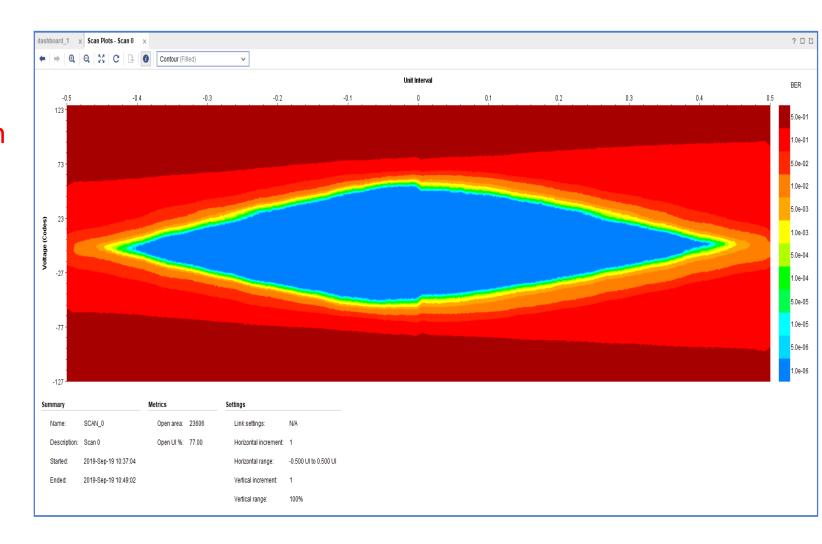
11.4m SamTec Readout Cable Tested @CERN

Double looped readout cables:

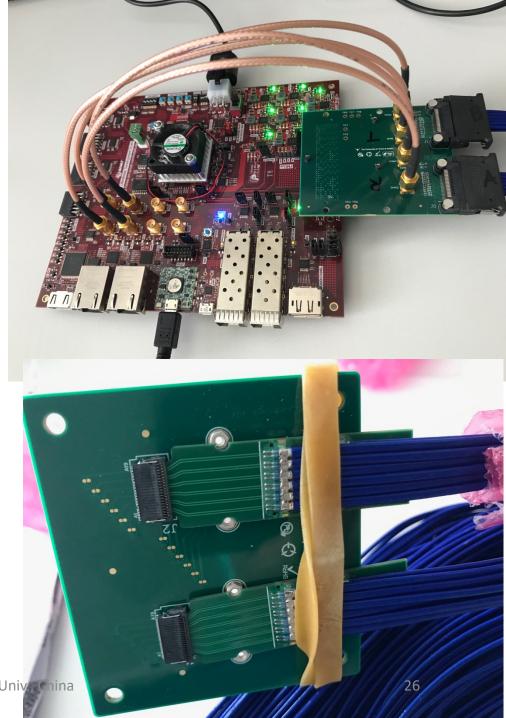
sPHEN(X)

- Effective length = 2 x 11.4 m = 22.8m
- Data rate: 1.2Gbps
- One overnight run, ~10hrs
- Error rate $< 1.4 \times 10^{-14}$

Production cable: 11m (>10m)







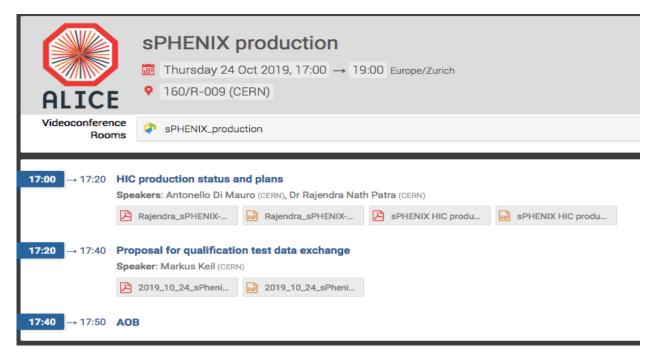


sPHENIX Stave Production Started @CERN

- sPHENIX Production started in 9/2019
 - Bi-weekly meeting on Thursday 5PM/CERN (9AM/LANL)
- ~10 staves/month
 - Limited by Wire bonding , 2~3 staves/week
- Production period: ~10 months
 - Complete by the end of 2020
- Produce 12 HICs in 2019
- First ~21 staves available, 3/2020

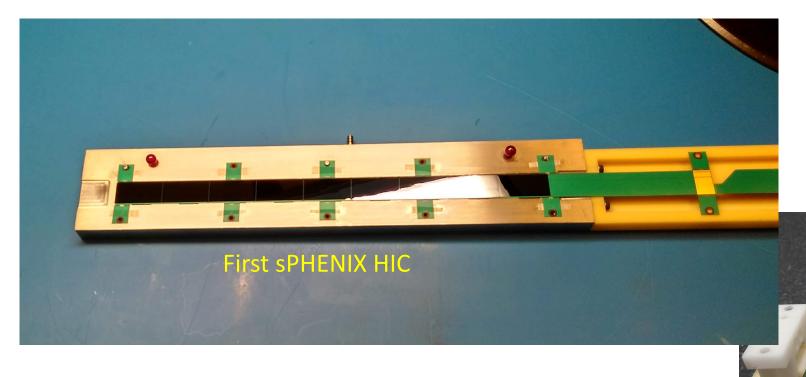
First stave production kick-off meeting 10/24

- "The FPC production is well advanced, we have already the first batch of 24 pieces available."
- ~100 golden chips available
- 1st sPHENIX HIC produced, "GOLD", IBHIC-A201





1st sPHENIX HIC Produced at CERN - IBHIC-A201 & PWR extension clamp



Power extension clamp



IBHIC-A201

Accepted ALPIDE Chips from T847786 19T: A1*, A2, A4, A5, B1, B3, B7, C2, C3

*Dust removed from the back side.

Activities	Ins. after glue	Bonding	Ins. after bonding	Power test	Qualification test	HIC+SF+CP glue	= Stave Ready?
Done?	YES	YES	YES	YES [†]	YES [†]		

[†] With a new set up. PWR extension connection is made using a clamp. Pictures in the next slide.

IB HIC Qualification Test on 22.10.2019:

All gold.

Eyes are okay for all the drivers settings.

Qualification flag: Gold (Matrix: OK (Gold)/DTU: OK)

214/10/19



Final Production RU Boards Tested at UT-A

- 60 sPHENIX RUs produced at CERN
- 10 RUs produced for LANL R&D

- Tested 10 RU @UT-A, 10/14-18, 2019
 - All tested good, found one bad optical transceiver (1/30)
 - Jo, Yasser, Gerd
 - Alex T. joined for one day, readout firmware/software plan

Plan to test the 60 sPHENIX RUs later



R&D at LANL

Full ITS/IB QA testbench in operation

 Python GUI developed for telescope readout and control operation

CAEN PS being tested





A Full Readout Chain System Test

- MVTX readout in 6-subgroup
 - 48 staves + 48 RUs + 6 FELIXs

A complete readout chain:

8 staves + 8 RUs + 1 Felix + 1 RCDAQ Server

- Hardware in hand at LANL
 - 6 staves + 4 HICs(w/o carbon frame)
 - 10 RUv2.1
 - 2 FELIX v2.0
 - 2 PU
 - 1 sPHENIX GTM

Build a telescope of:

- 6 staves + 2 HICs
- 8 RUv2.1
- 1 FELIX
- 1 PU
- 1 GTM

A test beam later this year or 2020 (TBD)

- LBNL, 50MeV p-beam
- LANL, 800MeV p-beam
- Fermilab?



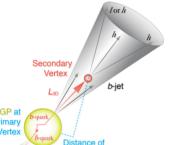
Summary

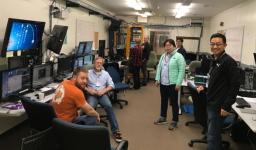
- Completed key R&D for readout integration
 - Full 9-chip stave readout per RU
 - Multi-RU readout per FELIX
 - Long readout cables
 - sPHENIX GTM
- Completed preliminary mechanical design
 - Vendor selection
 - Carbon structure (pre)production
 - Insertion mockup
- Improve MC detector response, clustering in progress
 - Calibration data with incident angles, 0, 10,20,30,40,45
- Stave and RU production at CERN in good progress
 - Acceptance test & QA in US
- July MVTX review response submitted to DOE
 - Expect project \$\$ distributed soon















Near Term To-Do List

- Continue mechanical system design
 - CYSS, EW, SB
 - Global insertion system design and full mockup
- Carbon structure production
 - LBNL CF update
 - Follow up with US vendors for quotes
 - Select vendor(s) for pre-production
- RU acceptance QA at UTA
- Prepare for stave acceptance QA at LBNL
- FELIX production and test
 - Jointly with sPHENIX TPC, at BNL? Or LANL?
- 2019 test beam data analysis

sPHENIX Stave production at CERN

We will follow up the progress closely, production, Test & QA - bi-weekly meetings with CERN

ITS system surface commissioning at CERN

Now --- May 2020

A good opportunity to learn about the

system operation and controls;

Working on a coordinated effort within MVTX/sPHENIX,

Signup page,

https://docs.google.com/spreadsheets/d/1YBAyouW8geJHUPpzRyLlzN4ePW4YzI8glI5xI66N3ww/edit#gid=0

A full "8-stave + 8-RU + 1-FELIX + 1-PU + 1 GTM" chain test

10 RU available

1 PU arrived at LANL from LBNL

8-stave/HICs telescope frame being designed

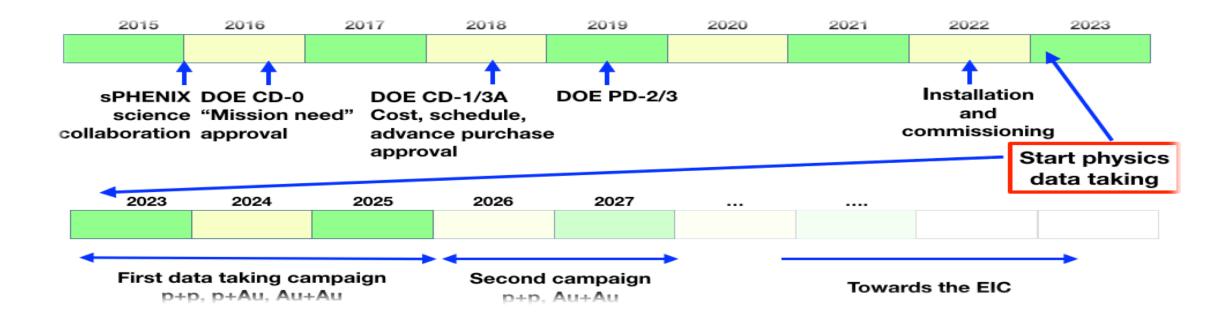
RU & FELIX Firmware update in progress

Slow control software & GUI

A possible test beam run later this year

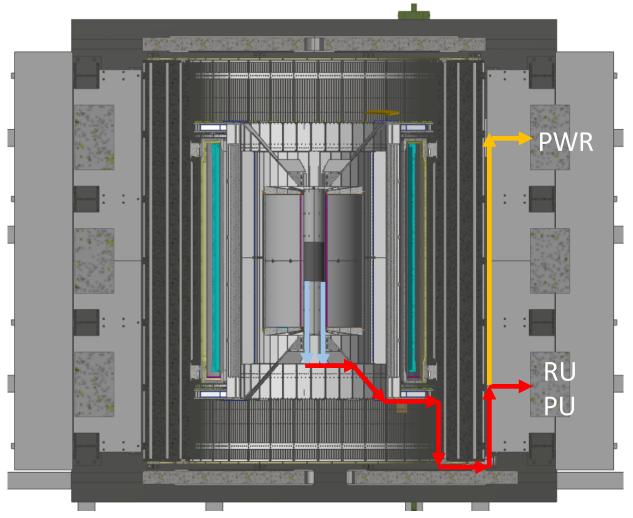


sPHENIX Timeline



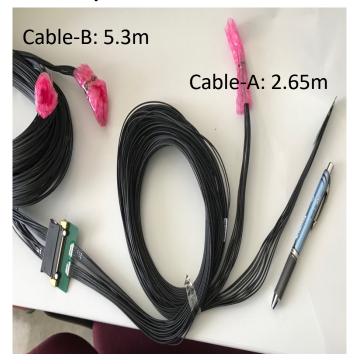


MVTX Readout and Power Cable Route



BNL has approved "non-halogen free" cables for sPHENIX

ALICE ITS/IB final readout cables: ~8m



sPHENIX MVTX: 7.9+m

Cable-A: 1.4 m

Cable-B: 6.5+ m

Power cable: 4.7+ m

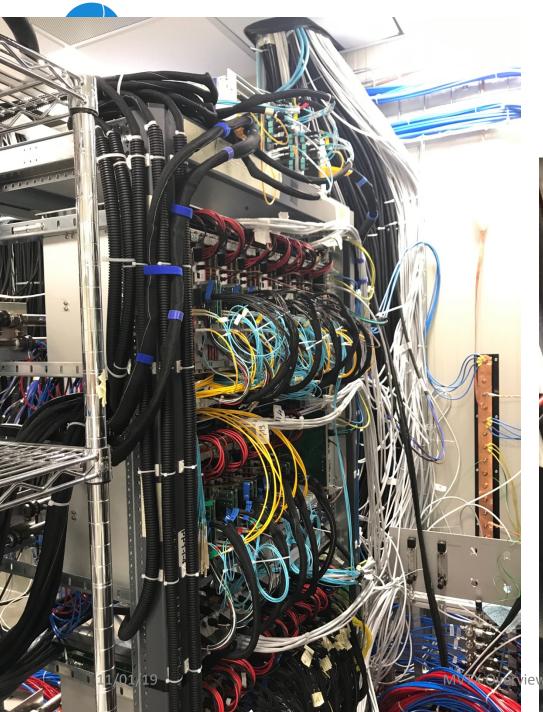
Desired ~10m



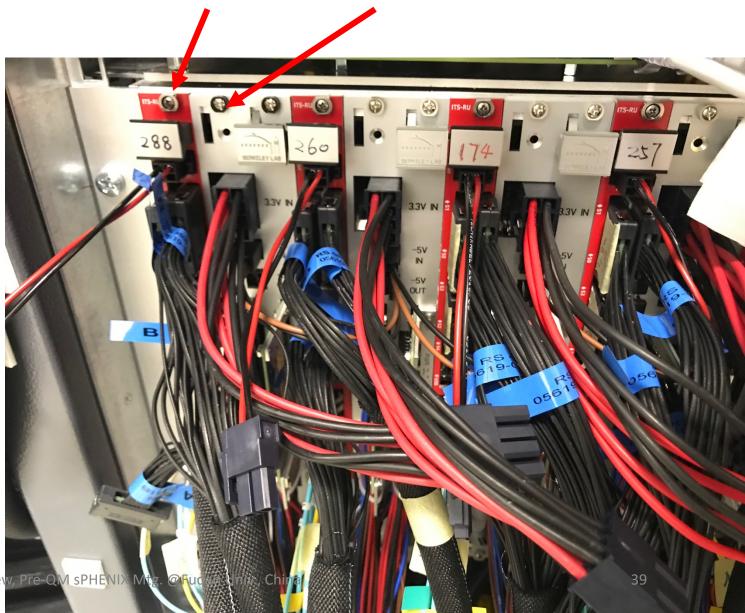
Carbon Structure Production

- Visited WorkShape 9/19/2019
 - Walt and Ming, Simon
- WorkShape well prepared
 - Updated the design files
- MIT design work good progress, well ahead of time
 - Early Carbon structure review for preproduction, Nov/Dec 2019?
- Other companies, CA...
 - Received quotes for CYSS, End-Wheels
- LBNL in progress

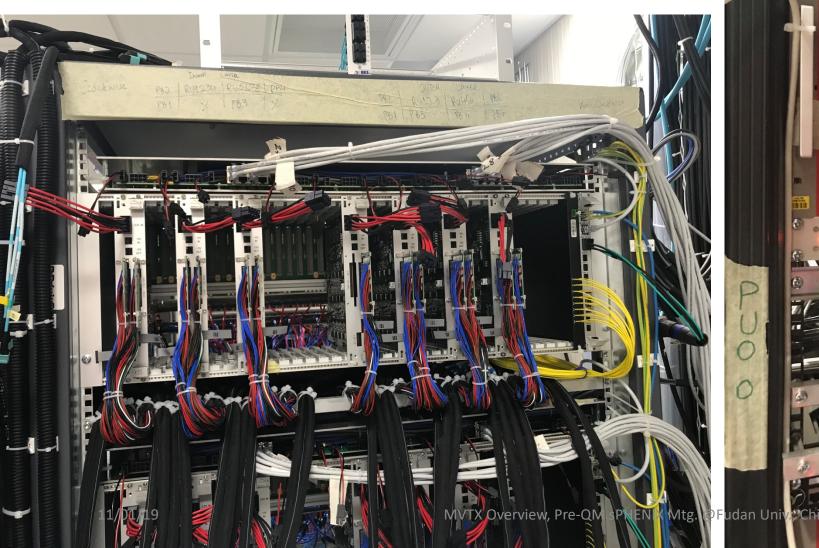


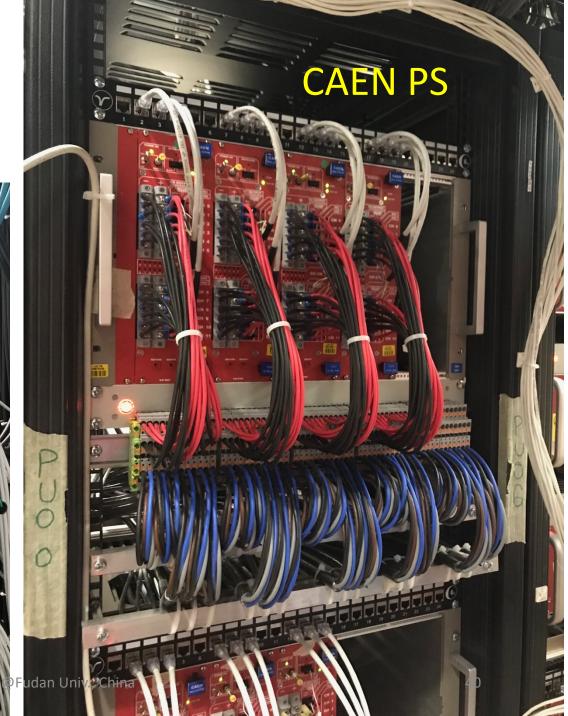


ITS/IB RU and PU, w/ cables





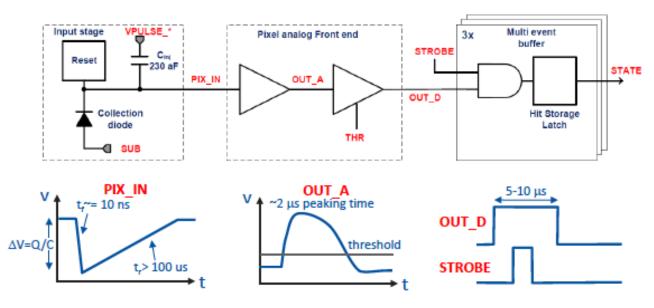






MVTX Goals – the 2nd TB, 6/17-22, 2019

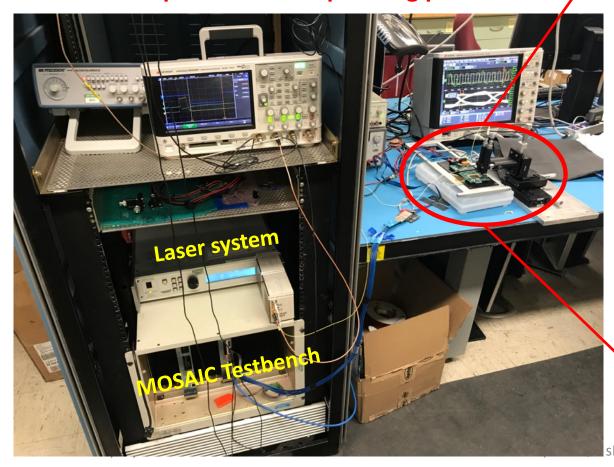
- Test and confirm optimal MVTX operation parameters for sPHENIX
 - Threshold scan, analogy shaping time etc.
 - Study chip hit efficiency vs trigger(strobe) latency
 - $dT = 1 \sim 10 \text{ uS}$
 - Impact on occupancy & pileup
- Parameters predetermined from laser scan at LANL, in good progress
 - Single chip readout with MOSAIC with pulsed laser (~MIP)
 - Threshold and noise
 - Analogy shaping time
 - Strobe delay and length

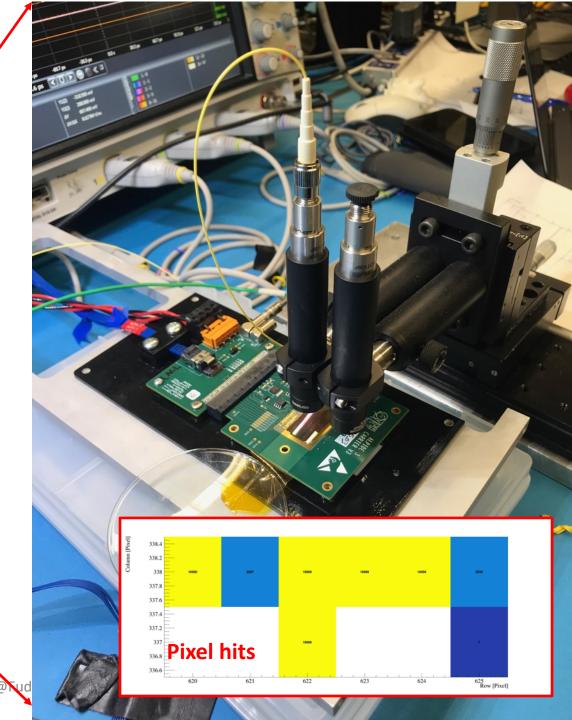




Study MAPS Performance with Pulsed Laser @LANL

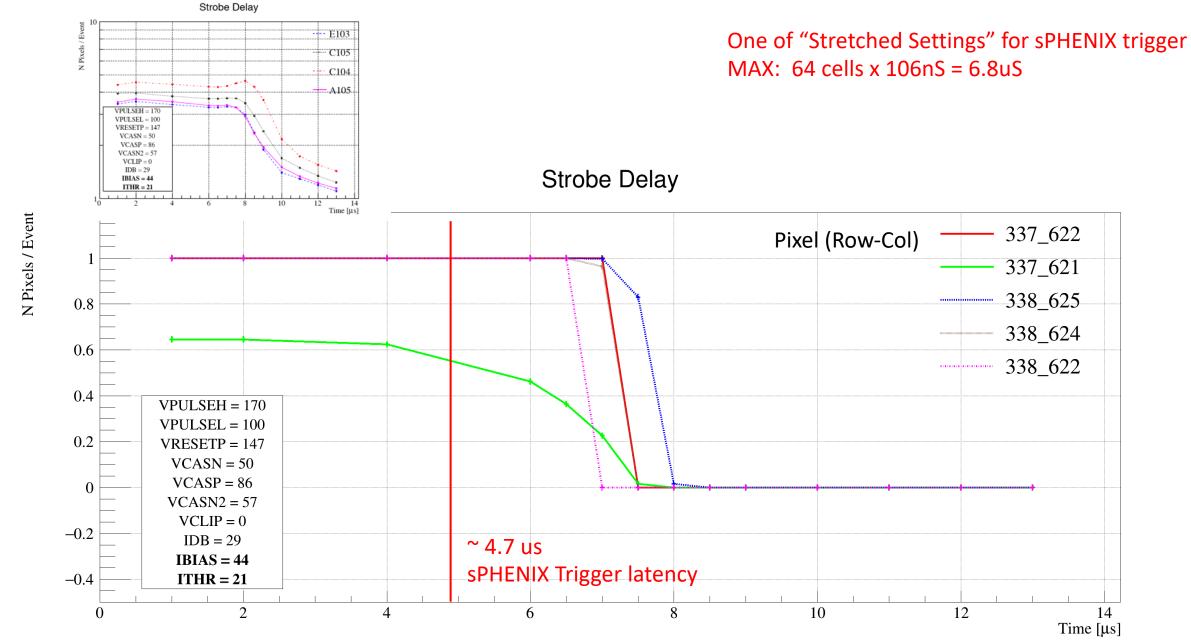
- Inject "MIP" signal, focused laser beam
 - 850 nm laser, 4ns wide pulse, ~1 MIP
 - 50kHz trigger
 - Find optimal MAPS operating parameters

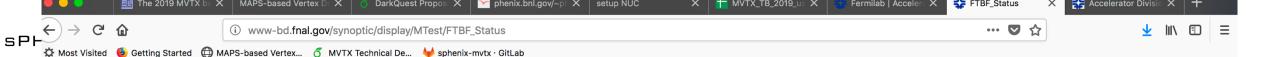






Laser Scan Data — Pixel Hit Efficiency vs Trigger Delay





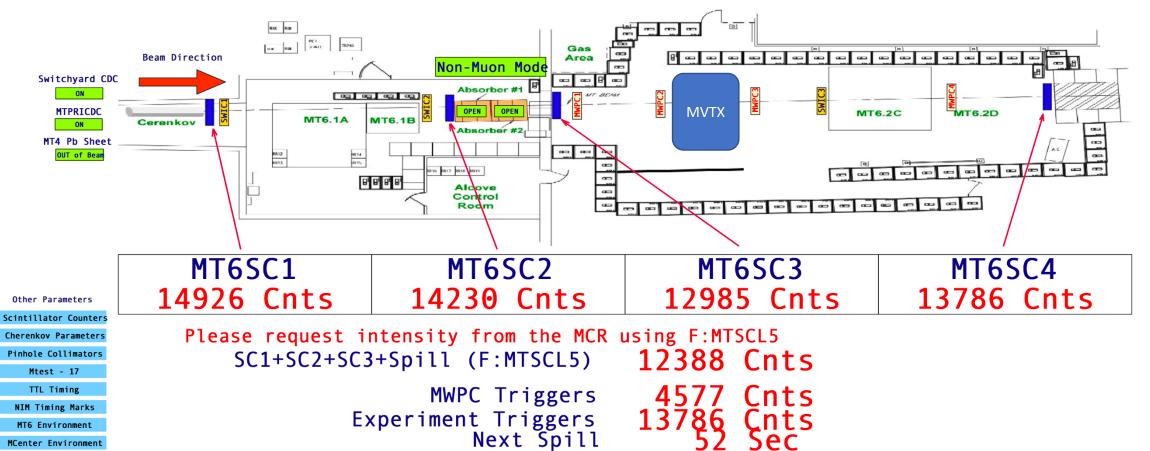


MVTX Test Beam, May 2019

FTBF Status

Mtest Energy: 120 GeV

MTest Mode: Proton



Fermilab



2 RUs, PU, PS

Motion Table (X,Y,Phi)



4-stave Telescope

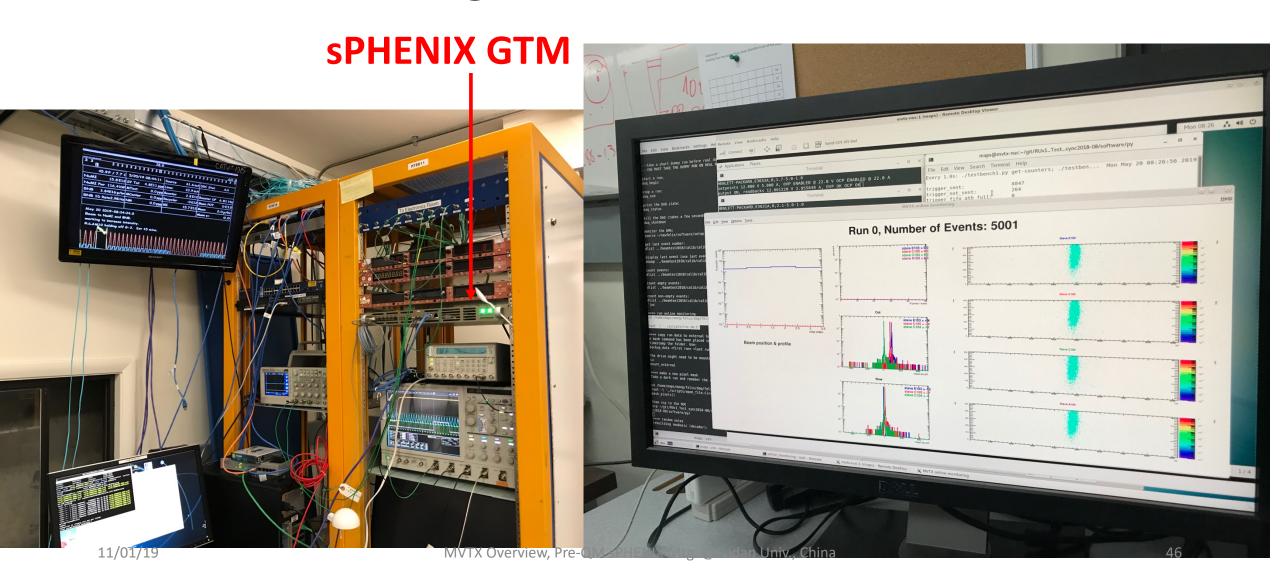
120GeV p-beam

Negative Pressure Cooling System

11/01/19 45

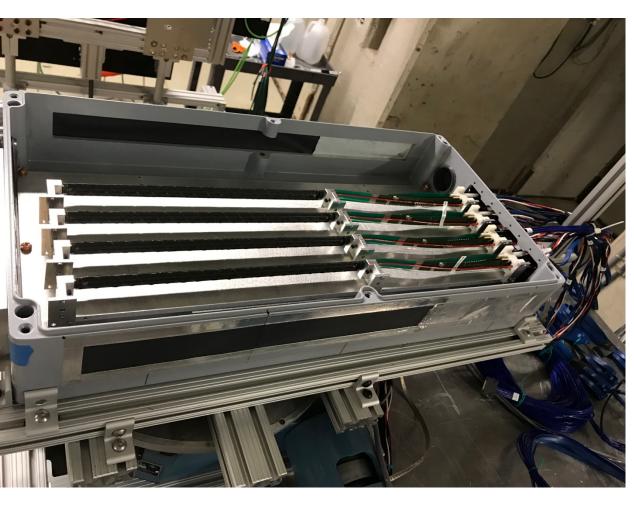


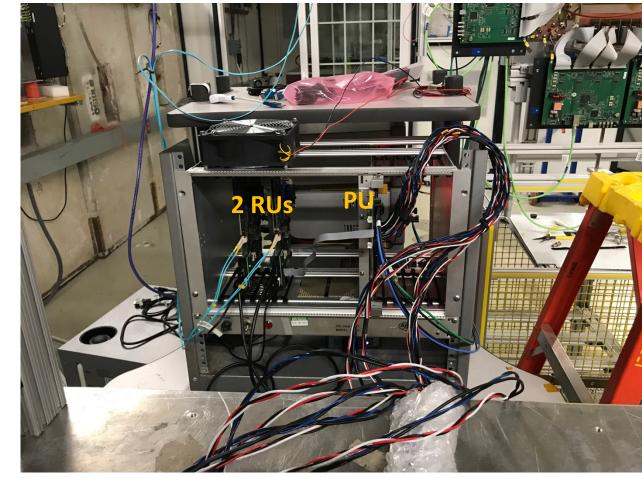
First Collision Signals

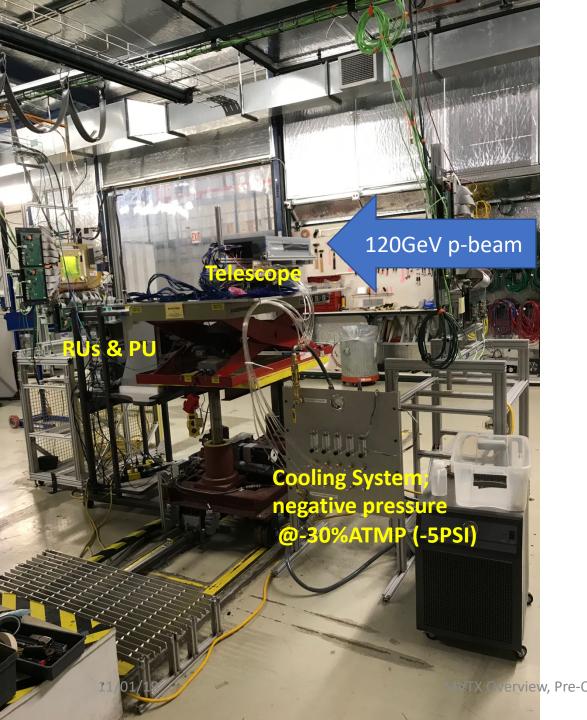




Staves, RUs, PU etc.



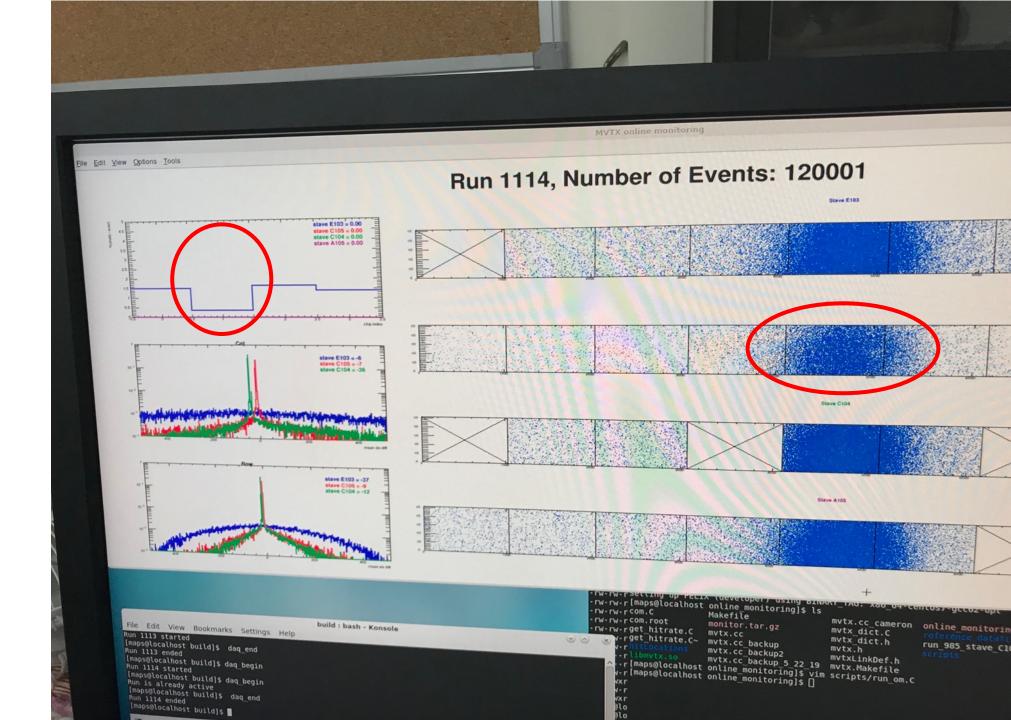






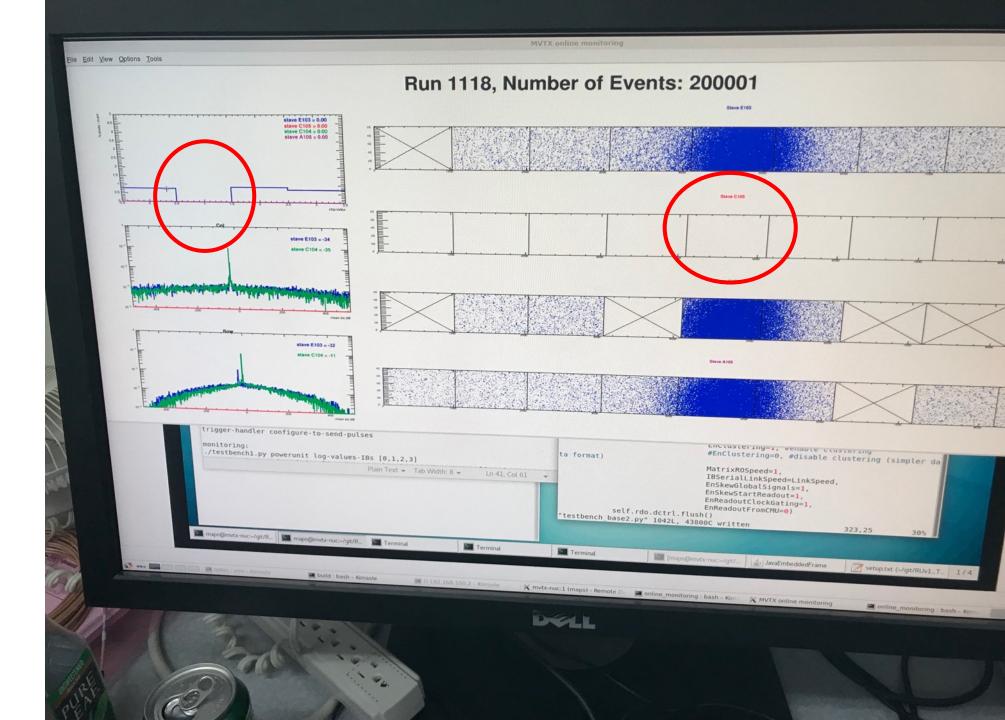


When MAPS parameters off the optimal point, less hits collected



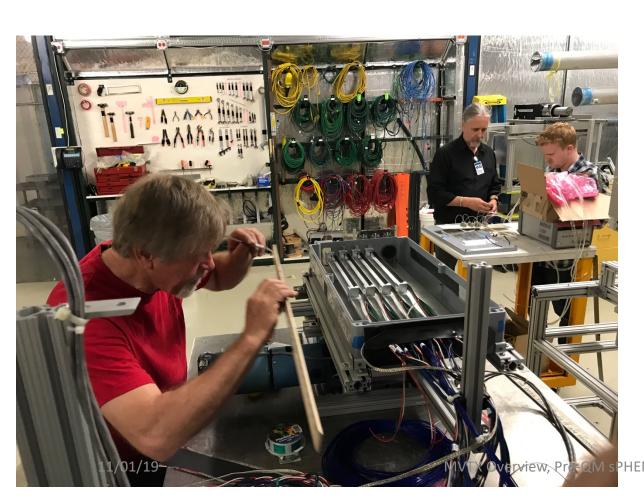


No hits seen when MAPS parameters far-off the optimal point





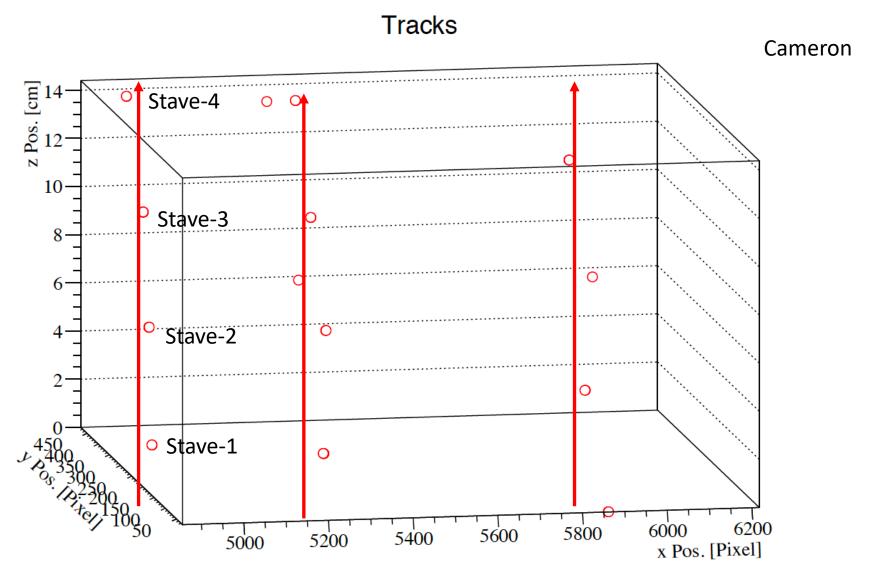
Installation





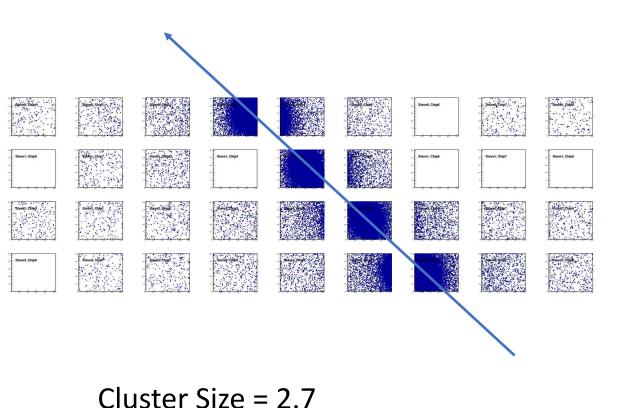


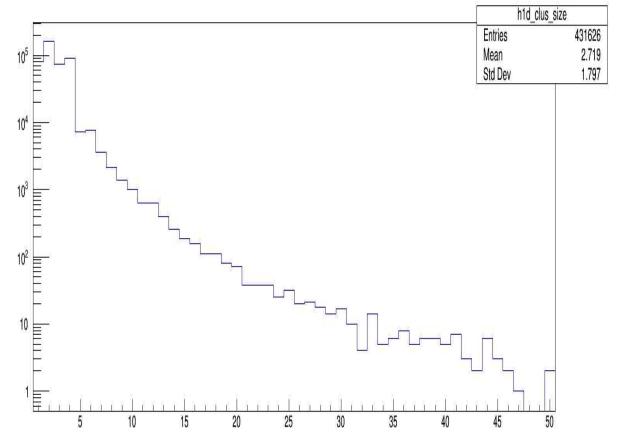
3-D event Display: p+Pb collision





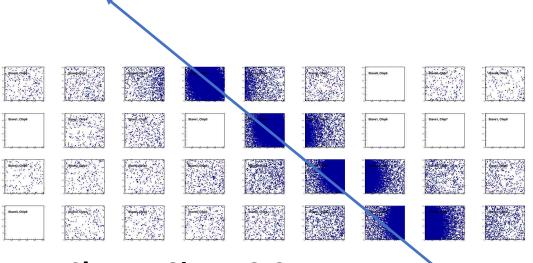
Offline Analysis: Cluster size vs Angle Run 877, angle – 30 dgr







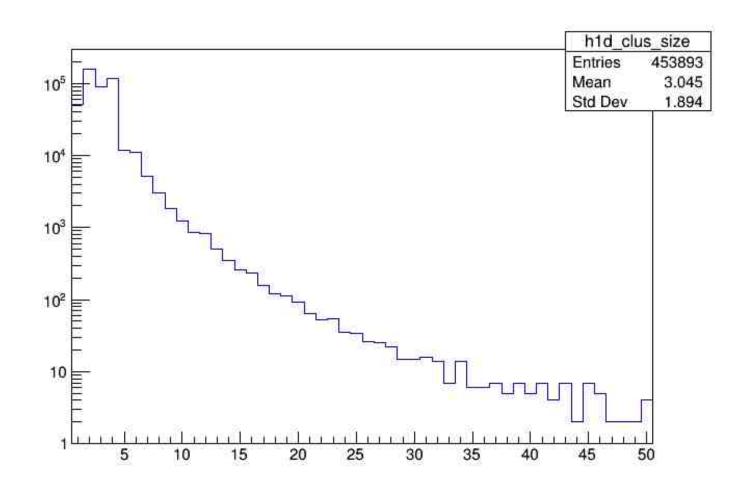
Offline Analysis: Cluster size vs Angle Run, angle = 40



Cluster Size ~ 3.0

More work follows by Yasser, Sanghoon et al Everyone is welcome to join the effort!

- Stave geometry
- Stave alignment
- Clustering
- Tracking
- Update MVTX MC response in GEANT





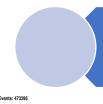
Run Types – Details being documented in MVTX wiki

From Xiaochun

Run0978

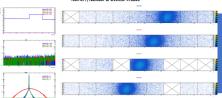


Horizontal stave scans (many good runs)



Vertical stave scans

Run0877

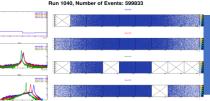


Angular stave scans and tilted runs



Extruded aluminum & Lead-block runs

Run1040



Electron beam at 5 GeV (one long run)

