

8 7 6 5 4 3 2 1

REVISIONS		DATE	APPROVED
REV	DESCRIPTION		

D

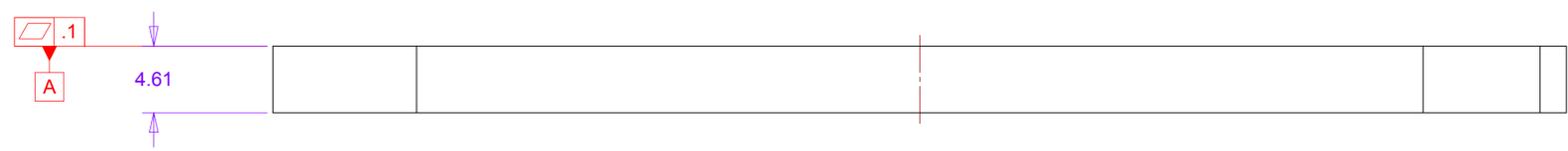
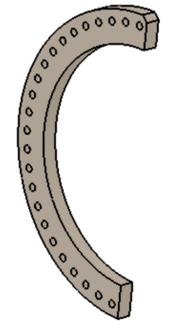
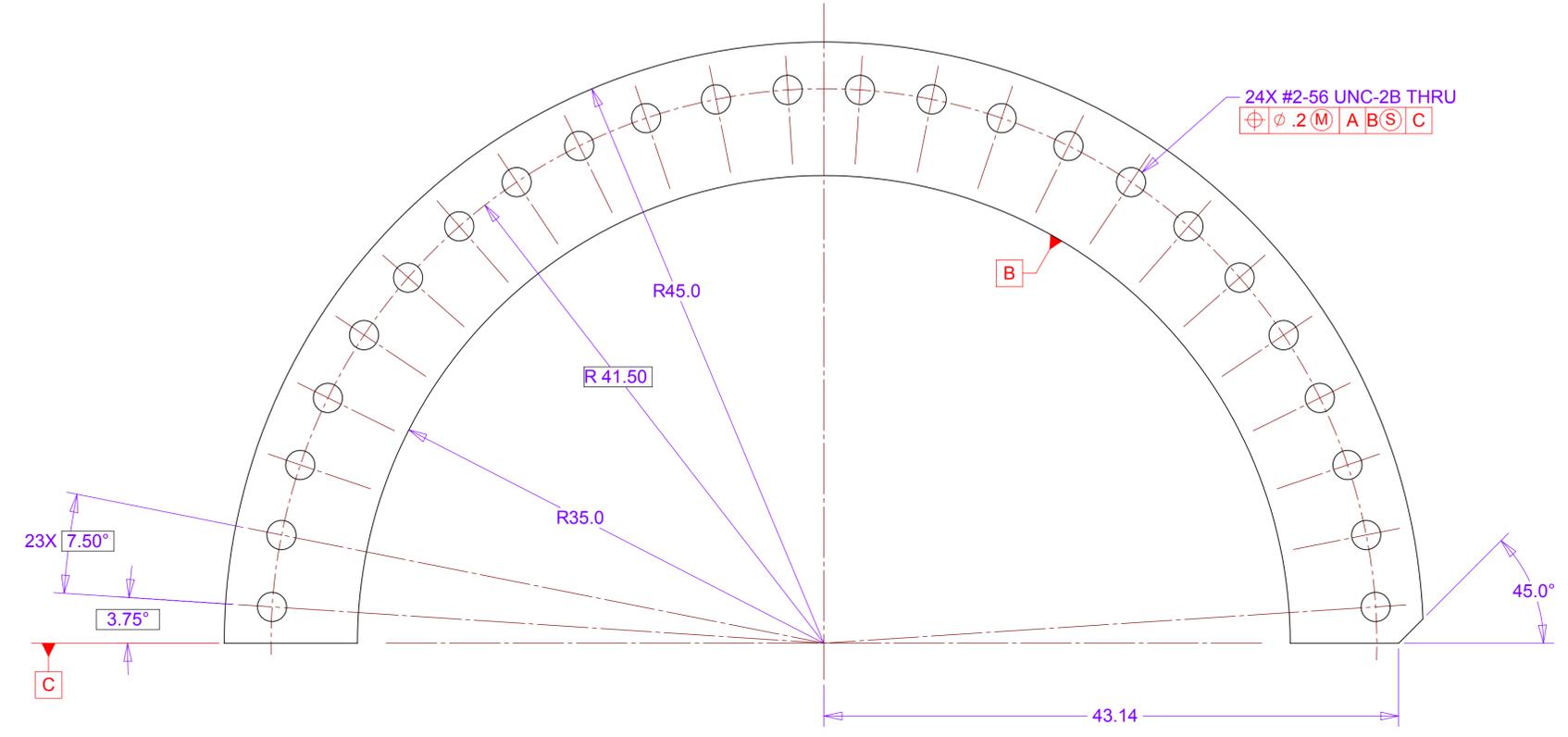
D

C

C

B

B



MATERIAL: PEEK

NOTES: UNLESS OTHER WISE SPECIFIED

1. ALL DIMENSIONS IN MILLIMETERS
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .4
5. ALL INSIDE CORNERS TO BE .4 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .08/1.5 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PACKAGING BAG OR PART ITSELF.

A

A



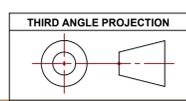
UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN MILLIMETERS  
-TOLERANCES-

DECIMALS	ANGULAR
X = +/- .5	.X = +/- 30°
.X = +/- .1	.XX = +/- 15°
.XX = +/- .01	
.XXX = +/- .001	SURFACE FINISH = 250

CAD GENERATED DRAWING.  
DO NOT MANUALLY UPDATE  
DO NOT SCALE DRAWING

**HYTEC, INC**

PHENIX CENTRAL UPGRADE  
FVTX HALF STATION  
INNER CORE



FINISH	SIGNATURE	DATE
	Designer Roger L. Smith	3/9/2009
	Drawn Roger L. Smith	3/9/2009
	Checked Walt Sondheim	5/27/2010
	Engineer RJ Ponchione	3/9/2009
	Approved Walt Sondheim	5/27/2010

DWG. NO.	SIZE	SHEET NO.
111-PHX-02-3805A-1		1 of 1
SCALE 4:1	REVISION	

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